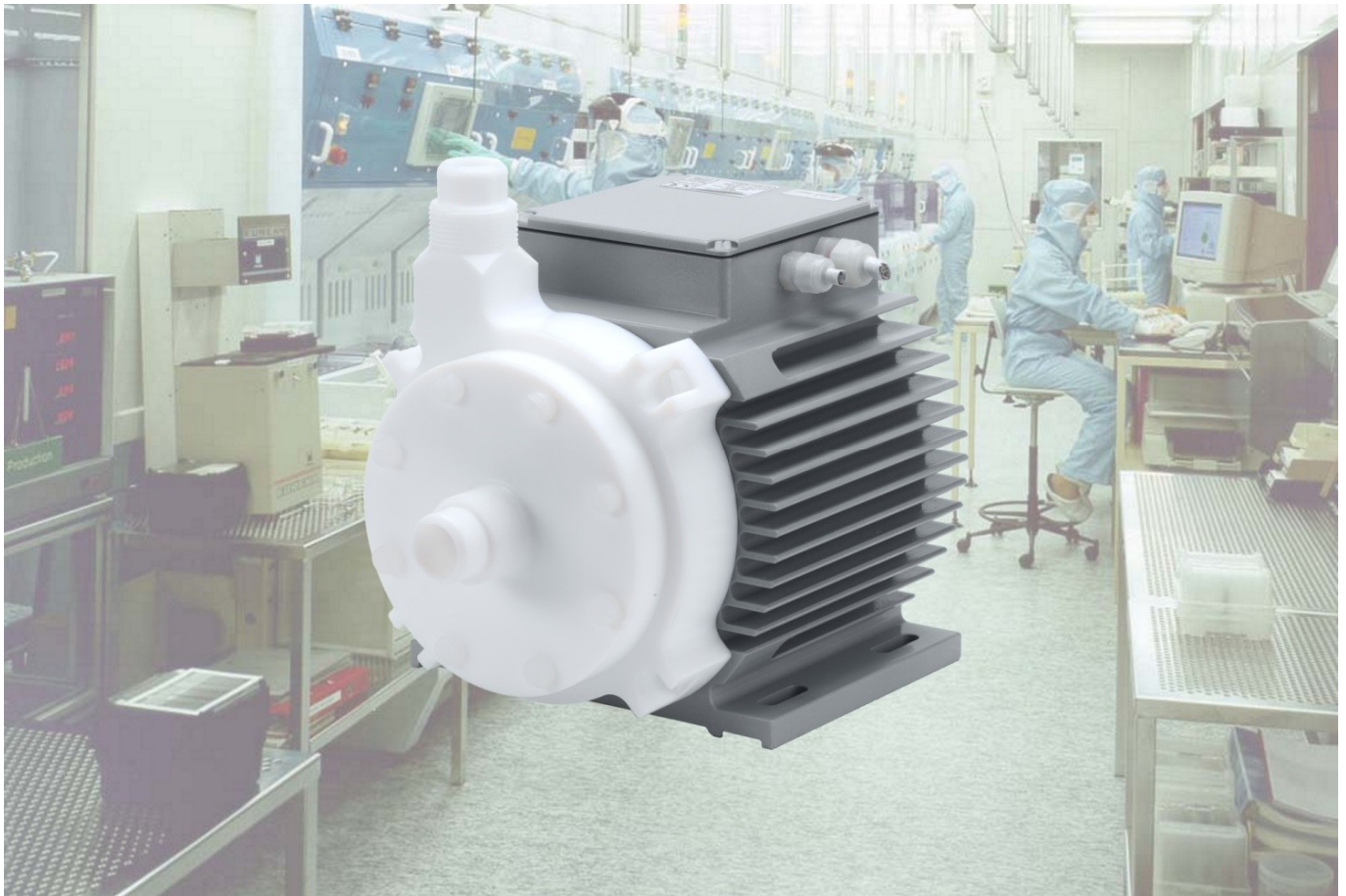


## ***Better Pumps for Better Yields!***

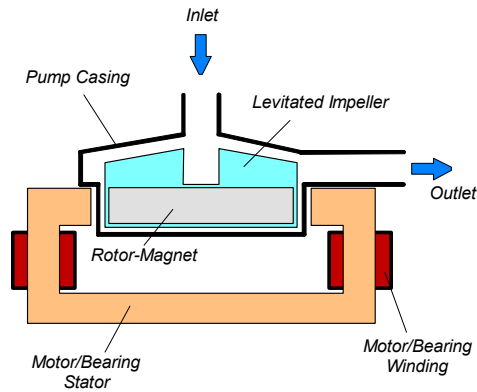


***No Seals, No Bearings,  
No Particle Contamination!***

### ***BPS-4***

4.2 bar (61 psi)  
140 liters/min (37 gallons/min)

***Levitronix<sup>®</sup> MagLev Pump Technology  
Better Pumps for Better Yields!***



**Figure 1:** Schematic of the main elements of the bearingless centrifugal pump.

## REVOLUTIONARY MAGNETICALLY LEVITATED CENTRIFUGAL PUMP

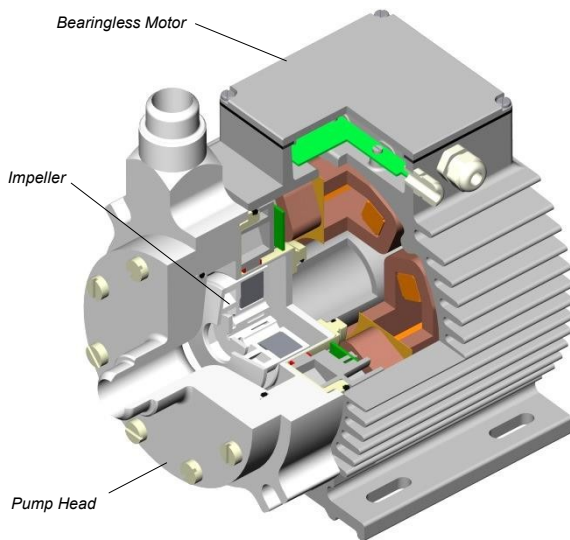
The BPS-4 pump system is a revolutionary centrifugal pump that has no bearings to wear out or seals to break down and fail. Based on the principles of magnetic levitation, the pump's impeller is suspended, contact-free, inside a sealed housing and is driven by the magnetic field of the motor (Figure 1). The impeller and casing are both fabricated from chemical-resistant high purity fluorocarbon resins. Together with the rotor magnet they make up the pump head. Fluid flow rate and pressure are precisely controlled by electronically regulating the impeller speed and eliminating pulsation.

### SYSTEM BENEFITS

- Extremely low particle generation due to the absence of mechanically contacting parts. Reduces particle contamination issues in wet processes by generating 10 to 50 times fewer particles compared to other pumps.
- Increases equipment uptime.
- Lower maintenance costs by eliminating valves, bearings, rotating seals and costly rebuilds.
- Reduced risk of contamination due to the self-contained design with magnetic bearings.
- Very gentle to sensitive fluids due to low-shear design.
- No narrow gaps and fissures where particles or micro-organisms could be entrapped.
- Smooth, continuous flow without pressure pulsation.
- Electronic speed control.
- Compact design compared to pneumatic and magdrive pumps. Saves valuable space in process tools by having a smaller footprint.
- Proven technology in medical and semiconductor industry (MTBF > 50 years).

### APPLICATIONS

- Semiconductor wet processing.
- Solar cell production.
- Flat panel display manufacturing.
- Hard-disk fabrication.
- Printer ink handling.
- Pharmaceutical production.



**Figure 2:** Cross-section of the bearingless pump motor and pump head.

## SYSTEM CONFIGURATION FOR STAND-ALONE OPERATION

If the BPS-4 needs to be operated as standalone system a handheld user panel (LUI-A.1) can be attached to the RS232 port of the controller allowing the operator to set the speed manually (see Figure 5).

Furthermore the user panel displays also error messages for efficient problem solving.

## SYSTEM CONFIGURATION FOR EXTENDED OPERATION

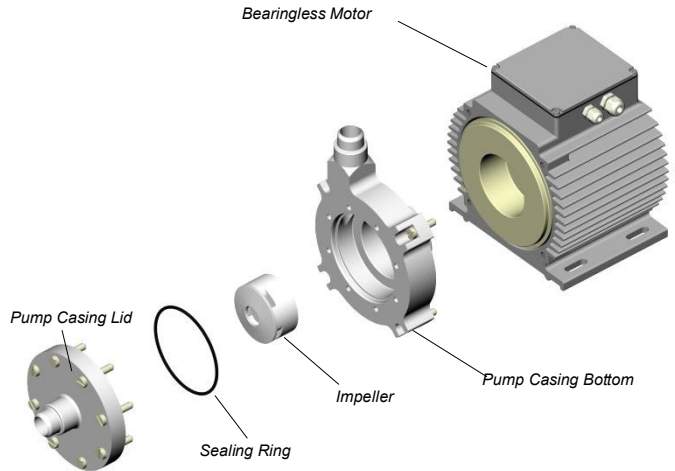
For external control with analog and digital signals a designated PLC module (PLC-A.1) can be attached to the controllers PLC interface allowing to set the speed with an analog signal and control operation with various digital signals (see Figure 6).

For more sophisticated operation and control the RS232 port on the controller can be used. Contact Levitronix® for the relevant protocol.

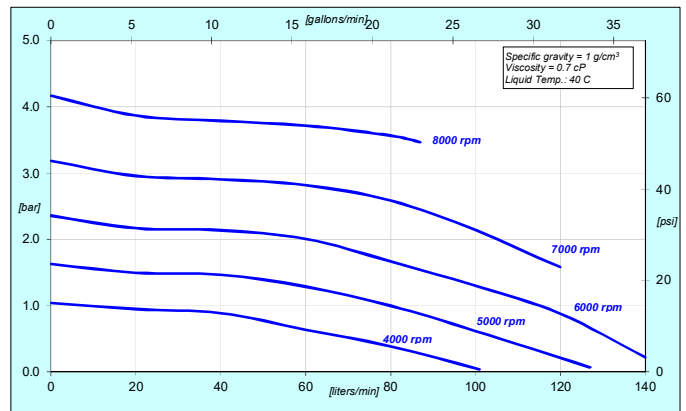
A computer can be connected via the RS232 interface to allow communication with Levitronix® Service Software. Hence parameterization, firmware updates and failure analysis are possible.

## SYSTEM CONFIGURATION FOR PROCESS CONTROL

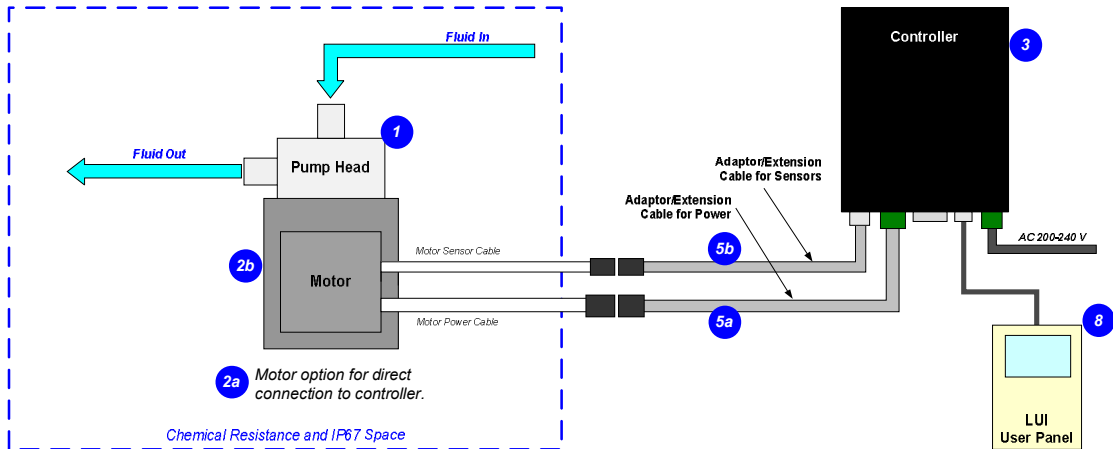
Precise flow or pressure control can be realized in a closed loop together with a flowmeter or pressure sensor as illustrated in Figure 7. Levitronix® provides either turnkey solutions for closed-loop flow control or helps to design your own flow control system. In addition to the flow control function, the Levitronix® control firmware comes with several condition monitoring features to monitor the integrity of the fluid circuit. Levitronix® flow control systems can generate alarms for preventive filter exchange, no-flow conditions or line clogging. Dynamic Condition Trending (DCT) enables failure prediction and scheduling of preventive maintenance.



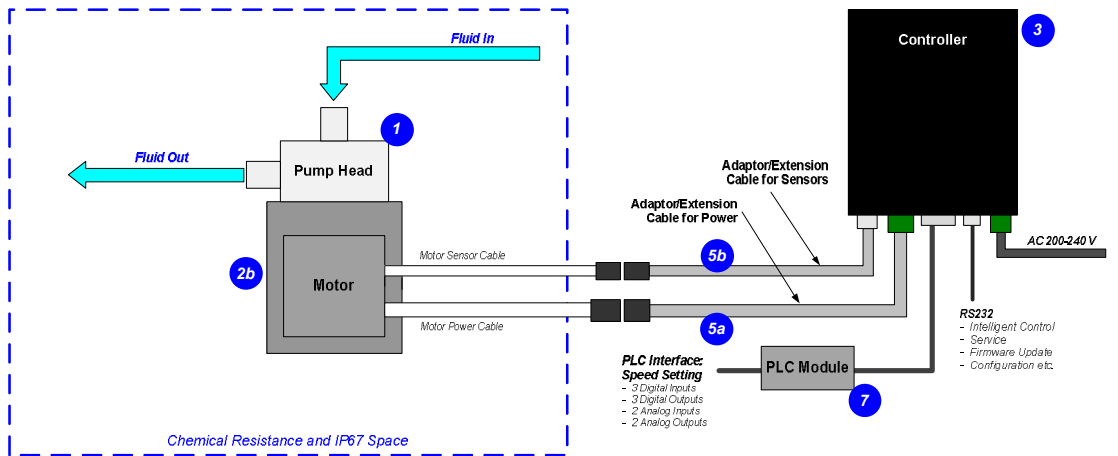
**Figure 3: Disassembled pump head**  
(Motor BSM-4 with pump head CP-4.5)



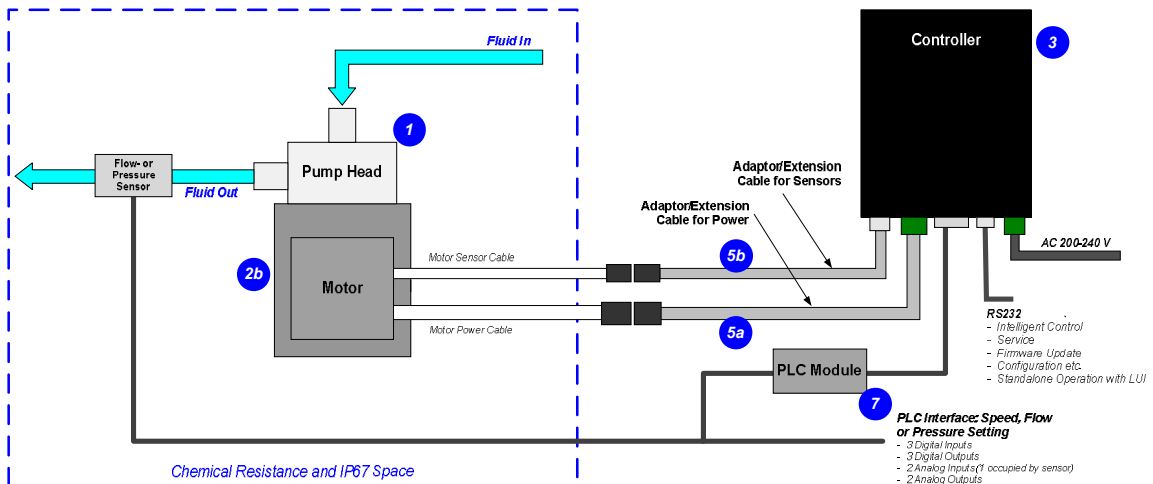
**Figure 4: Pressure/flow curves**  
(Curves measured with pump head CP-4.5)



**Figure 5:** System configuration for standalone operation (Speed setting with user panel)

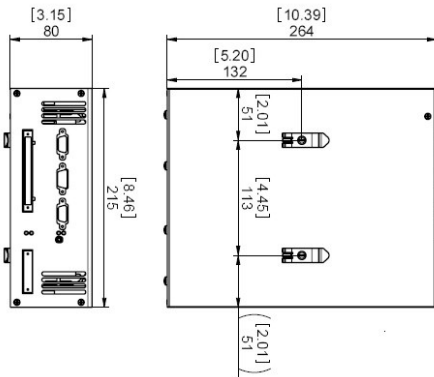


**Figure 6:** System configuration for extended interface operation with PLC module

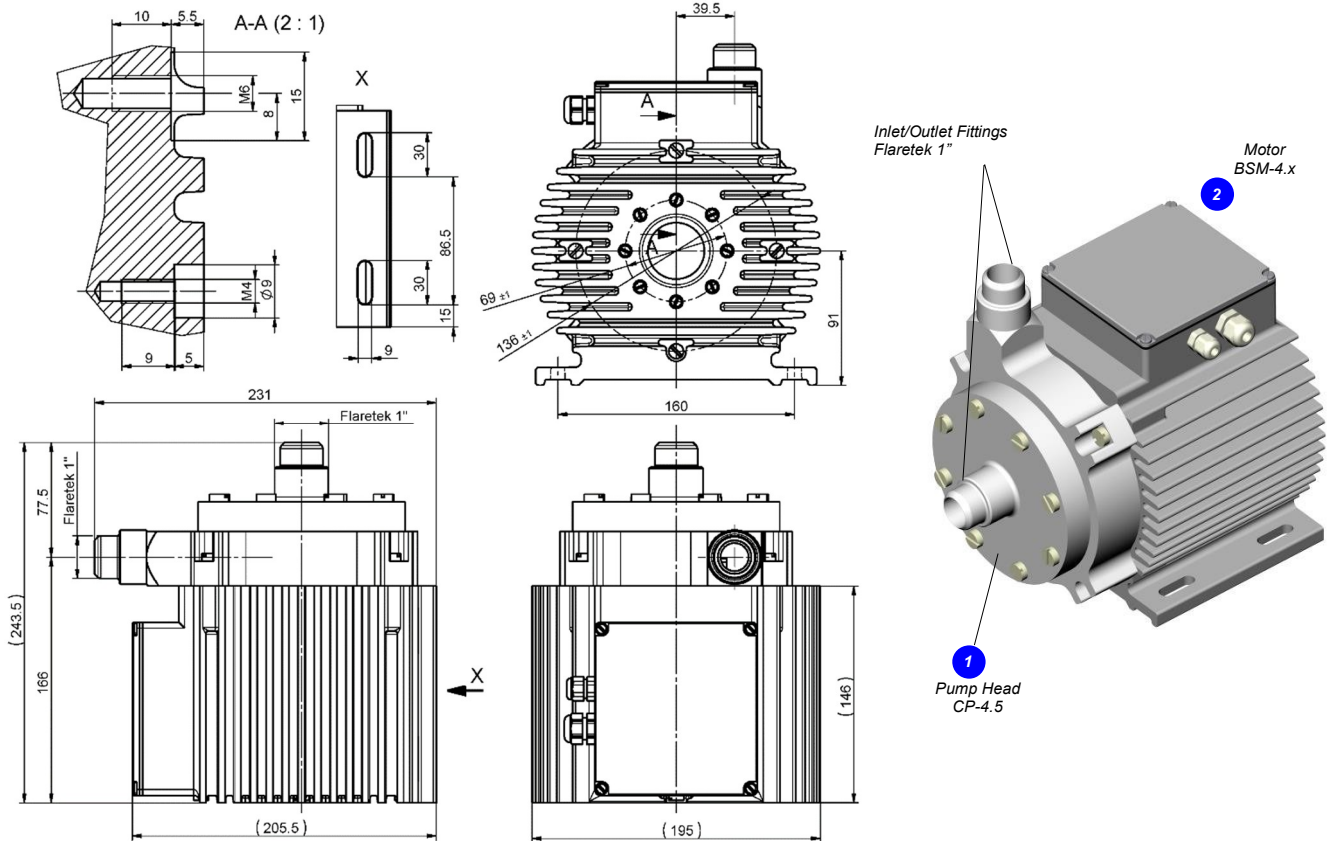


**Figure 7:** System configuration for process control (pressure or flow)

**DIMENSIONS OF MAIN COMPONENTS**



**Figure 8: Dimensions of controller LC325P**  
Note 1: Non tolerated dimensions are for reference only. Note 2: Dimensions in [mm].



**Figure 9: Dimensions of motor BSM-4.x with pump head CP-4.5**  
Note 1: Non tolerated dimensions are for reference only. Note 2: Dimensions in [mm].



### ORDER INFORMATION

System Name	Article #	Pumphead	Motor	Controller	Note
BPS-4.10P	100-90994	CP-4.5	BSM-4.2-30	LC325P	Adaptor/Extension (0.5 - 10m) cables according to Table 3 have to be ordered as separate article with specified length.
BPS-4.12P	100-90995	CP-4.5	BSM-4.1	LC325P	--

Table 1: Standard system configurations

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
1	Pump Head	CP-4.5	100-90230	Impeller / Pump Housing Sealing Ring Fittings Inlet/Outlet	PFA / PTFE Perfluoroelastomer FFKM (FFK) Flaretek 1"
				Max. Flow Max. Diff.-Pressure	140 liters/min / 37 gallons/min 4.2 bar / 61 psi
2a	Motor	BSM-4.1	100-10007	Housing	- ETFE (chemical resistant) coated Aluminum - waterproofed (IP67)
				Cable / Connectors	2x 6m cables with FEP jacket for direct connection to controller.
2b	Motor	BSM-4.2-30	100-10011	Cable / Connectors	2x 3m cables with FEP jacket / 2x circular (M23, IP-67)
3	Controller	LC325P	100-30011 (Power supply connector included in 100-90332)	Voltage Power Housing Rating	3x 200 or 208 V AC, 1x 230 V AC, ± 10%, 50/60 Hz 2500 W (limited to 1500 W by firmware) IP20
				Interfaces for Standalone Controller	PLC (needs PLC module PLC-A.1) RS232 (for control, debugging with Service Software or operation with LUI-A.1)
				Standard Firmware	S1.48

Table 2: Specification of standard components

Pos.	Component	Sensor Cable (a)		Power Cable (b)		Characteristics	Value / Feature
		Article Name	Article #	Article Name	Article #		
4 (a+b)	Extension Adaptor Cables (FEP)	MCAS-3.2-05 (0.5m)	190-10244	MCAP-4.4-05	190-10247	Jacket Material Connectors Sensor Connectors Power	FEP Circular, Metallic (IP-67) to D-SUB Circular, Metallic (IP-67) to COMBICON
		MCAS-3.2-30 (3m)	190-10094	MCAP-4.4-30	190-10095		
		MCAS-3.2-50 (5m)	190-10026	MCAP-4.4-50	190-10096		
		MCAS-3.2-70 (7m)	190-10245	MCAP-4.4-70	190-10248		
		MCAS-3.2-100 (10m)	190-10246	MCAP-4.4-100	190-10249		
5 (a+b)	Extension Adaptor Cables (PVC)	MCAS-3.5-05 (0.5m)	190-10250	MCAP-4.5-05	190-10254	Jacket Material Connectors Sensor Connectors Power	PVC Circular, Metallic (IP-67) to D-SUB Circular, Metallic (IP-67) to COMBICON
		MCAS-3.5-30 (3m)	190-10251	MCAP-4.5-30	190-10255		
		MCAS-3.5-50 (5m)	190-10169	MCAP-4.5-50	190-10171		
		MCAS-3.5-70 (7m)	190-10252	MCAP-4.5-70	190-10256		
		MCAS-3.5-100 (10m)	190-10314	MCAP-4.5-100	190-10257		

Table 3: Specification of standard adaptor/extension cables

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
6	Impeller Exchange Kit	IEK-4.2	100-90510	Impeller (a) / O-Ring (b) Pump Casing Screws (c) Pump Motor Screws (d) Imp. Exchange Tool IET-3.1 (e)	IMP-4.2 in PFA / O-Ring FFKM (FFK), 98.02 x 3.53 8pcs M8x40, PVDF 4pcs M8x30, PVDF POM-C
7	PLC Module	PLC-A.1	100-30200	Digital Inputs Digital Outputs	3x 24V DC (typical), galvanic isolated 3x closing relay (30V, 1A)
				Analog Inputs Analog Outputs	2x 4-20mA, not galvanic isolated 2x 0-5V, not galvanic isolated
8	Handheld User Interface	LUI-A.1	100-30300	Interface	RS232
9	Screw Set	Screw Set SS+PTFE	100-90950	Number/Dimensions Material	4 pcs M8x30 and 8 pcs M8x40 Stainless Steel+PTFE coating For higher pressure and hammering effect robustness.
10	Air Cooling Module	ACM-4.2	190-10139	Material / Connection Cooling Medium	PP+GF30 / NPT 1/4" Compressed air or N2

Table 4: Specification of standard accessories

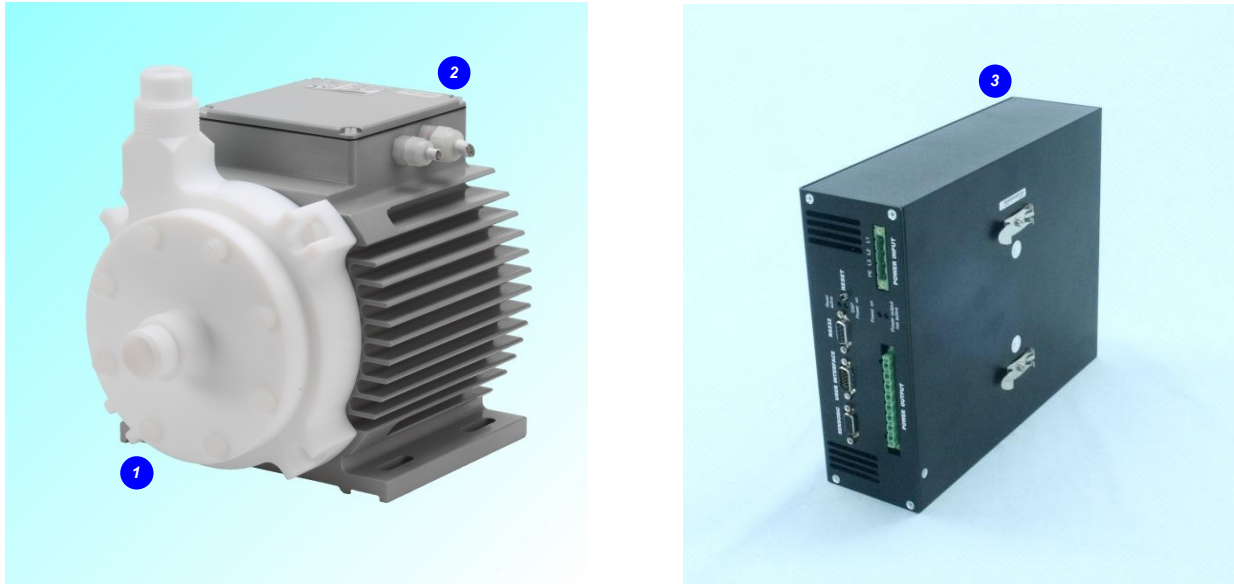


Figure 10: Pump system with standard components



Figure 11: Accessories

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**LEVITRONIX® THE COMPANY**

Levitronix® is the world-wide leader in magnetically levitated bearingless motor technology. Levitronix® was the first company to introduce bearingless motor technology to the Semiconductor, Medical and Life Science markets. The company is ISO 9001 certified. Production and quality control facilities are located in Switzerland. In addition, Levitronix® is committed to bring other highly innovative products like the LEVIFLOW® flowmeter series to the market.



**Headquarter and European Contact**

Levitronix GmbH  
Bändliweg 30  
CH-8048 Zurich  
Switzerland

Phone: +41 44 974 4000  
E-Mail: [salesEurope@levitronix.com](mailto:salesEurope@levitronix.com)

**US Contact**

Levitronix Technologies LLC  
10 Speen Street, Suite 102  
Framingham, Massachusetts 01701  
USA

Phone: +1 508 861 3800  
E-Mail: [salesUS@levitronix.com](mailto:salesUS@levitronix.com)

**Japan Contact**

Levitronix Japan K.K.  
Wing Eight 5floor, 4-16-4  
Asakusabashi, Taito-ku  
Tokyo, 111-0053 Japan

Phone: +81 3 5823 4193  
E-Mail: [salesJapan@levitronix.com](mailto:salesJapan@levitronix.com)

**Taiwan Contact**

Levitronix Taiwan  
5F, No. 251, Dong Sec. 1,  
Guangming 6th Rd., Chu Pei City,  
Hsin-Chu 302, Taiwan, R.O.C.

Phone: +886 3 657 6209  
E-Mail: [salesAsia@levitronix.com](mailto:salesAsia@levitronix.com)