

# PuraLev® Pump Console for Life Science Applications



LCO-2000

For PuraLev® 2000SU PuraLev® 2000MU

Advanced Ultrapure Fluid Handling!

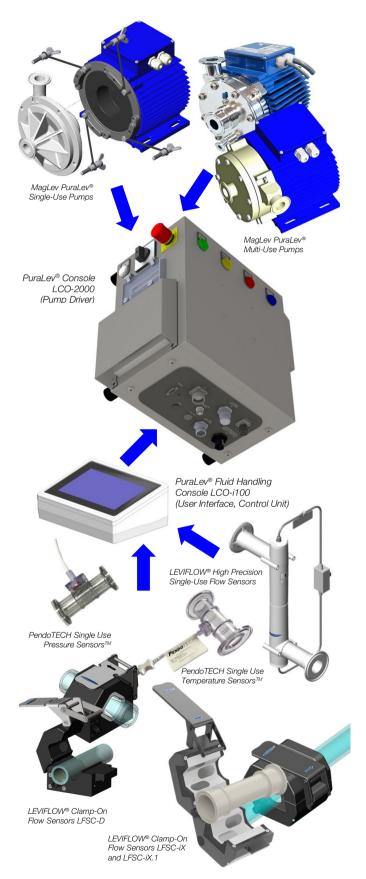


Figure 1: Component connectivity of PuraLev® fluid handling console

## INTRODUCTION

The *PuraLev*® console system integrates *Levitronix*® MagLev pumps with *LEVIFLOW*® ultrasonic flow sensors and adds a sophisticated user interface with enhanced connectivity features. The system allows various operating modes including stand-alone pumping with flow monitoring or flow control, pressure monitoring and control with up to three pressure sensors and temperature monitoring.

The *PuraLev*® console *LCO-2000* contains the pump controller to drive the *PuraLev*® *2000* pump motor, an integrated fan cooling system and safety components. The housing is made out of stainless steel with a water protection design (IP54).

The console *LCO-2000* can be controlled by the *LCO-i100* console, which features an embedded PC with a 7" multi-touch screen and comes with software for flow control, configuration and monitoring of various sensors. Various integrated sensor signal converter circuits allow connection of *LEVIFLOW®* single-use and clamp-on flow sensors, and single-use pressure and temperature sensors from suppliers such as *PendoTECH*.

### SYSTEM BENEFITS

- Precise flow monitoring or control.
- Integrated signal converters for pressure & temperature monitoring.
- Precise pressure limitation to avoid potential tube ruptures.
- Plug and play stand-alone functionality.
- Intuitive user interface with 7" color multi-touch.
- Data collection capabilities.
- Easily configurable and customizable by software.

## **APPLICATIONS**

- Fluid transfer and recirculation in upstream and downstream bioprocessing.
- Single-use and multi-use components available.
- Ideal for RG2+ agents and toxic products due to inherent maximum pressure limitation.
- Depth filtration, ultrafiltration, diafiltration, sterile filtration.
- Mixing, blending, dilution and filling.

## STAND-ALONE PUMP SYSTEM CONFIGURATION

With the standard stand-alone pump system configuration, as illustrated in *Figure 5*, the speed of the pump can be set manually and the flow can be monitored with a *LEVIFLOW®* flow sensor. The mode of operation can be easily switched to a flow control setup, where the flow is set manually on the 7" multi-touch screen of the *LCO-i100* and is controlled by the integrated PC.

The USB interface on the front side facilitates software updates or data collection for debugging with a USB stick.

The console comes with an intuitive software, which, in combination with the touch screen, simplifies the usage, configuration and monitoring of the system.



Figure 2: Start-up menu of touch screen

# ADVANCED FLUID HANDLING CONFIGURATION

Figure 6 illustrates the extended monitoring capabilities of the PuraLev® console for advanced fluid handling applications such as depth filtration, ultrafiltration, diafiltration, sterile filtration or pressure control for filling stations.

The *PuraLev*® console *LCO-i100* includes 2 flow sensor connections and 3 gauge amplifiers for connecting up to 3 single-use pressure sensors and an additional circuit for the connection of a temperature sensor.

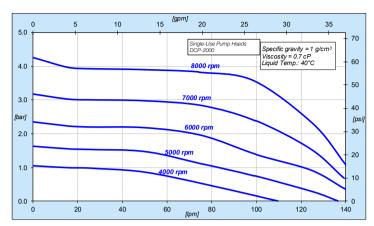


Figure 3: Pressure/flow curves with PuraLev® 2000SU Note: Typical data for standard DCP-2000 pump heads.

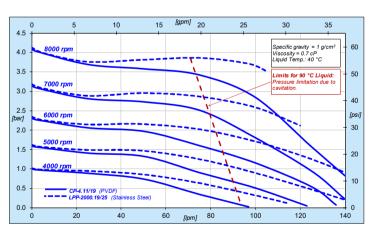


Figure 4: Pressure/flow curves with PuraLev® 2000MU Note: Typical data for multi-use pump heads CP-4.11/19 and LPP-2000.19/25

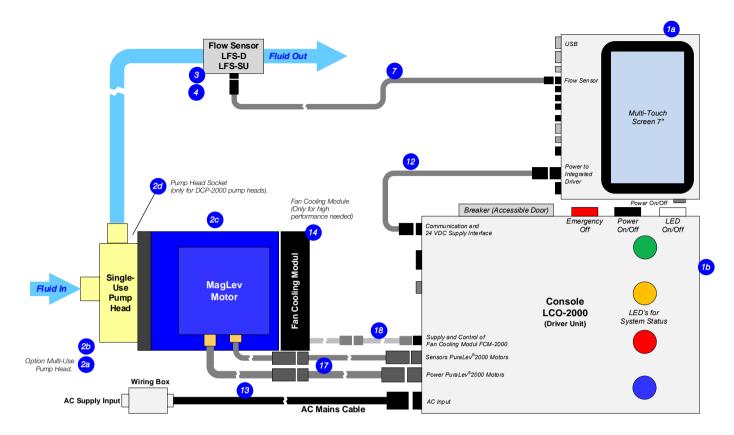


Figure 5: Stand-alone pump system configuration of LCO-2000 console with LCO-i100 as user interface with flow control or flow monitoring

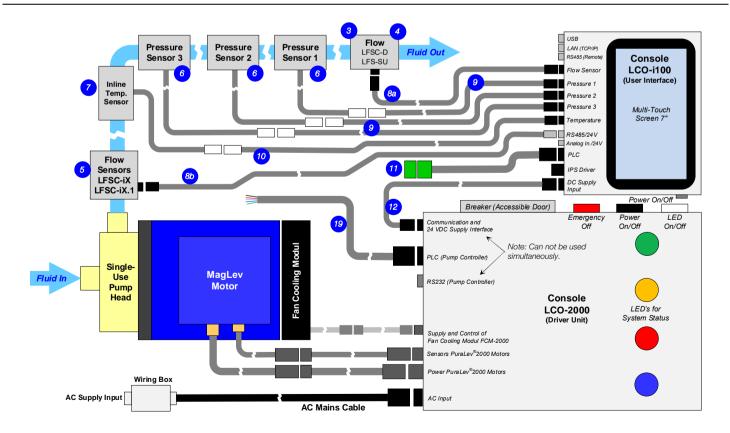


Figure 6: Extended configuration of console LCO-2000 with LCO-i100 as user interface for advanced fluid handling

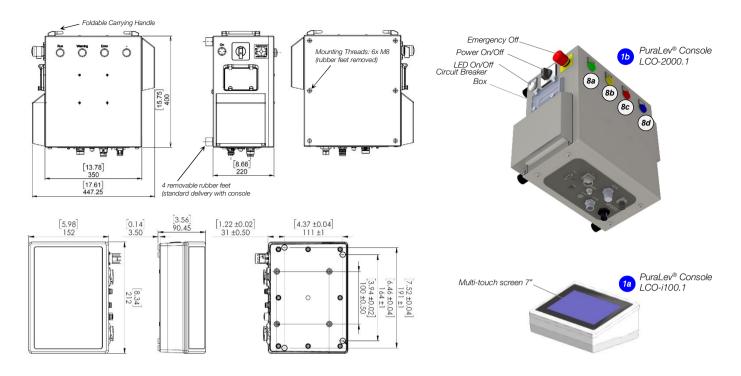
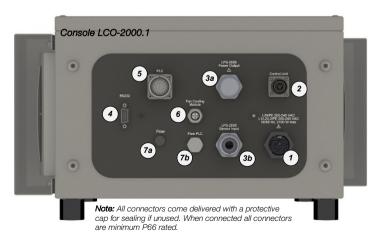


Figure 7: Dimensions (in mm and [inch]) of PuraLev® console LCO-2000.1 and LCO-i100.1

**Note:** All connectors come delivered with a protective cap for sealing if unused. When connected all connectors are at least IP66 rated.



On-off button



#	Interface Connector	Description	Specification/Purpose/Note		
1	DC Supply Connector	Single phase DC connection.	24 VDC input with RS232 for LCO-2000. Software configurable Autoresume function. 3-pin connector.		
2	IPS Driver Power connector for IPD-30 and IPD-100 drivers.		Not needed in LCO-2000 context.		
3	Remote	RS485 for future purposes.	Not active.		
4	4 PLC Remote control. Configurable designation		2x digital outputs (outputs software configurable to 24VDC <sup>1</sup> ), 2x digital inputs, 1 analog output (4-20 mA), 1x analog input (4-20mA) Note: All signals isolated.		
5	Flow Sensor LEVIFLOW®	Connection of flow sensors from the LFS-SU and LFSC-D series.	Circular 6 pin snap-in connector.		
6a 6b 6c <sup>7</sup>	Pressure Sensor 2 Connection for 3 single-use		Needs adaptor cable (see <i>Table 6</i> ). Circular 6 pin snap-in connector.		
7	Temperature Sensor	Connection for 1 single-use temperature sensor.	Needs adaptor cable (see <i>Table 6</i> ). Circular 6 pin snap-in connector.		
8	Analog In 24VDC Out  Multi purpose sensor input.		Current input 4-20 mA, 24 VDC supply.		
9 1	RS485 Sensor input for new clamp-on 24VDC Output flow sensors LFSC-iX.		RS485 bus with 24 VDC supply		
10	LAN Interface	TCP/IP Modbus	For connection to OPC devices		
11	USB Interface	Connection of USB stick.	Purpose: Data collection and software update.		

#	Interface Connect.	Description	Specification/Purpose/Note		
1	AC Supply Connector	AC connection.	1 x 200-240 V AC / 2.1kW @ 50/60Hz or 3 x 200-240 V AC / 2.1kW @ 50/60Hz		
2	Control Unit	Communication to LCO-i100	RS232 interface with 24VDC supply.		
За	Motor Power PuraLev® 2000	Power connector for LPM-2000 motors.	M23 metallic connector.		
3b	Motor Sensor PuraLev® 2000	Sensor connector for LPM-2000 motors.	M23 metallic connector.		
4	RS232	RS232 to internal controller. For operation without LCO-i100.	For remote control with serial interface or Levitronix® Service Software with PC.		
5	PLC	PLC of internal controller. For operation without LCO-i100.	4x digital output, 4x digital input, 1 analog output (5V), 1 analog input (10V), 1 analog input (4-20mA), 24VDC supply output.		
6	FAN Connector	For Fan Cooling Module FCM-2000.1	24 VDC supply and speed control of motor cooling fan.		
7a 7b	Flow Flow PLC	Not connected. Not connected.	For future purposes. For future purposes.		
8a 8b 8c 8d	LED 1 - Green LED 2 - Yellow LED 3 - Red LED 4 - Blue	Run Warning Error Not assigned.	Motor is running. A warning has occurred. Error indication. Free configurable for future use.		

Figure 8: Interfaces of PuraLev® console LCO-2000.1 and LCO-i100.1

# **ORDER INFORMATION**

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature	
	PuraLev® Console	LCO-i100.1-01	100-30501	Supply Voltage / Power Housing Rating / Weight	24 VDC with 50W or 160 W supply (Supply available on LCO-2000 console) IP65 / 1.6 kg	
1a	(User Interface)			Interfaces LCO-2000 Interface	Multi-touch screen 7", 3 pressure sensors, 2 flow sensors, 1 temp. sensor, PLC, LAN, USL RS232 interface with supply from LCO-2000 console.	
				Certifications	CE, IECEE CB scheme, ETL (NRTL) listed	
				Supply Voltage / Power 1	1 x 200 - 240 ± 10% / 2.1kW, 50/60 Hz 3 x 200 - 240 ± 10% / 2.1kW, 50/60 Hz	
		LCO-2000.1-01	100-30503	Housing Rating / Weight	IP54 / 15.8 kg	
1b	PuraLev® Console (Drive Unit)			Interfaces	RS232 Interface to LCO-i100 (incl. 24VDC supply), fan cooling module (see Table 6), RS232 and PLC for operation without LCO-100.	
	,			Pump Motors	PuraLev® 2000 motors	
				Certifications	CE, IECEE CB scheme, ETL (NRTL) listed	

**Table 1:** Basic specifications of standard LCO-2000 console with user interface console LCO-i100 Note 1: AC mains cable to be ordered separately according to Table 6.

Pos.	Component <sup>2</sup>	Article Name	Article #	Characteristics	Value / Feature
2a	Multi-Use	CP-4.11 (with drain port) CP-4.19 (no drain port)	100-90245 100-90458	Wet Materials / Fittings Max. Flow / Max. DiffPressure Sterilization Methods	PVDF, PFA and EPDM (FDA, USP Class VI, BSE/TSE/animal-free) / Triclamp 1" 140 liters/min (37 gallons/min) / 4.1 bar (69.5 psl) CIP (clean in place), SIP (steam in place), Autoclaving
Zu	Pump Head	LPP-2000.25 (with drain port) LPP-2000.19 (no drain port)	100-90545 100-90446	Wet Materials / Fittings Note	Stainless Steel and EPDM / Triclamp 1" Running only with specific motor LPM-2000.14.
2b	Single-Use Pump Head	DCP-2000.2 <sup>1</sup> (Needs pump head socket mounted on motor)	100-90889	Wet Materials Max. Flow / Max. DiffPressure Sterilization Methods	Polypropylene (FDA, USP Class VI, BSE/TSE/animal-free) / Triclamp 1" 140 liters/min (37 gallons/min) / 4.3 bar (62.4 ps)) Gamma radiation up to 40 kGy.
2c	Motor	LPM-2000.7 LPM-2000.14	100-10059 100-10163	Housing Cable / Connectors Note:	Epoxy (anti-corrosive) coated aluminum, waterproof (IP67) 2x 3m cables with PVC (acket / 2x circular (M23, IP-67) Motor LPM-2000.14 is needed for stainless steel pump heads only.
2d	Pump Head Socket	PHS-2000.2	100-90891	Mounting Type / Material	Mounting with 4x 25mm screws, anodized aluminum

Table 2: Specification of standard pump motors and single-use pump heads compatible with LCO-2000 console

Note 1: Gamma irradiated options available. Note 2: See Levitronix® technical brochures of PuraLev® 2000SU and PuraLev® 2000MU for more detailed specifications

Pos.	Component	Article Name	Article #	Fitting	Wet Material	Note
3a 3b	LEVIFLOW® Single-Use Flow Sensors	LFS-20SU.1-Z (80 lpm) <sup>2</sup> LFS-20SU-Z-SC1 (80 lpm) <sup>2</sup>	100-30483 100-30464	Triclamp 1"	Polypropylene (FDA, USP Class VI, BSE/TSE/Animal free) Gamma stable for up to 40 kGy.	See Levitronix® technical brochure of LFS-SU single-use sensor series for more detailed specifications or other sizes.

Table 3: Specification of LEVIFLOW® single-use high-precision (1% accuracy of reading) flow sensors compatible with LCO-i100 in context with LCO-2000 console

Note 1: All flow sensors available with gamma irradiation option (see LEVIFLOW® SU product literature for more details). Note 2: Needs LCO-i100 console software LCO V1.04 R12 or higher.

Pos.	Component	Article Name	Article #	Calibrated Liquid	Tubing, Flow Pipe	Tube/Fitting ID+OD	Note
4a 4b	LEVIFLOW® Clamp-On Flow Sensors LFSC-D	LFSC-22D-005 (80 lpm) LFSC-30D-001 (160 lpm)	100-30391 100-30414	Water @ 20°C/37°C	Silicone, C-Flex <sup>®</sup> <sup>1</sup>	3/4" x 1" 1" x 13/8"	
5a 5b	LEVIFLOW® Clamp-On Flow Sensors LFSC-iX	LFSC-i25X-001 (80 lpm) LFSC-i35X-001 (160 lpm)	100-30480 100-30481	Water @ 20°C/37°C	Silicone, C-Flex® and TPE	3/4" x 1" 1" x 13/8	See Levitronix® technical brochure of LFSC-D or LFSC-iX/iX.1 clamp-on sensor series for detailed specifications or other sizes.
5c 5d	LEVIFLOW® Clamp-On Flow Sensors LFSC-iX.1	LFSC-i20X.1-001 (80 lpm) LFSC-i23X.1-001 (160 lpm)	100-30499 100-30509	Water @ 20°C/37°C	LFP-20SU LFP-23SU+23SU.1	Triclamp 3/4" (ID) Triclamp 7/8"+1" (ID)	

**Table 4:** Specification of LEVIFLOW® clamp-on flow sensors compatible with LCO-i100 in context with LCO-2000 console. Note 1: C-Flex® is a registered trademark of Saint Gobain Performance Plastics, 2015. All rights reserved.

Pos.	Component	Article Name	Article #	Fittings	Specification	Wet Material	Note
6	PendoTECH Single-Use Pressure Sensor	PREPS-N-1-1	190-10374	1" Sanitary Clamp	Pressure range: -0.48 to 5.2 bar	Polysulfone	See PendoTECH literature for more detailed specifications and other sensor sizes.
7	Single-Use Temperature Sensor	TEMPS-N-1-1	1	Triclamp 1"	Temp. range: 0 - 70°C	Polysulfone Stainless steel	See PendoTECH literature for more detailed specifications and other sensor sizes.

**Table 5:** Specification of single-use pressure and temperature sensors compatible with LCO-i100 console Note 1: To be ordered directly at PendoTECH.

Pos.	Component	Article Name	Part #	Characteristics	Special Feature / Description
8a	LEVIFLOW® Interconnect Cable	LFI-C.1-30 (3m)	190-10308	Cable Jacket Material Main Purpose	PVC Connection between LFSC-D and LFS-SU sensors and console
8b	IP Cable Signal 4 Wires	ICS-3.1-30 (3m)	190-10447	Cable Jacket Material Main Purpose	PUR Connection between LFSC-IX flow sensors and console.
9	Pressure Sensor Adaptor Cable	LPE-1.1-30 (3m)	190-10354	General Specifications Main Purpose	Circular console connector, watertight on console side. Connection of single-use pressure sensors to console.
10	Temperature Sensor Adaptor Cable	LTE-1.1-30 (3m)	190-10353	General Specifications Main Purpose	Circular console connector, watertight on console side.  Connect single-use temperature sensors to console. For barb sensors and dip probe.
11	IPS Cable Signal 12 Wires	ICS-2.1-50 (5 m)	190-10347	Cable Material / Wires Connection In / Connection Out Main Purpose	PVC jacket / 12x 0.14 mm² and shielding Connector with screw type plug for open wire connection / Circular Hirose type General connection to PLC of LCO-i100 console.
12	IP Adaptor Cable Hybrid	ICH-1.2-03 (0.3 m) ICH-1.2-08 (0.8 m) ICH-1.2-30 (3 m)	190-10384 190-10385 190-10329	General Specifications Main Purpose Special Note	Circular console and driver side connector, watertight. Connection of LCO-1100 to LCO-2000 0.3 m length for mounting LCO-1100 on front side of LCO-2000 and 0.8 m for top side.
13	AC Mains Cables (for Console power supply)	AMC-3.3-60 (6 m, 1/3-Phase)	190-10442	Cable Material / Wires Cable Specifications Wiring Box (C) Specifications	CR (chloroprene rubber) jacket (A) / 4x AWG14 (2.5 mm²) IP68 connector (B) on console side, IP67 wining box for 1 or 3 phase wiring IP67 and UL508A / Materials: PC, PUR, PA, SS / Size: 120x80x86 mm
14	Fan Cooling Module	FCM-2000.1	190-10390	Housing / Cable Spec. Supply Spec. / IP Rating	PP (+ 20% Talkum) white / PVC jacket, 3m, circular connector on console side. 24 VDC, 33.5 W / IP-65 (fan is IP68 rated).
15	Console Mounting Kit	CMK-1.2	190-10443	Parts Specifications Purpose	(A) Mounting adaptor LCO-i100, (B) Mounting adaptor LCO-2000, Mounting screws Mounting LCO-i100 on front or top side of LCO-2000 console.
16	Console Mounting Kit	CMK-2.1	190-10411	Parts Specifications Purpose	(A) 2 mounting feets and mounting screws.  Vertical bottom mounting of LCO-2000 console.
17	Adaptor/Extension Cable Power / Sensor	MCIP-600.1-30/MCIS-600.1-30 (3m) MCIP-600.1-50/MCIS-600.1-50 (5m) MCIP-600.1-70/MCIS-600.1-70 (7m)	190-10361 / 62 190-10365 / 67 190-10366 / 68	Cable Material / Connectors Purpose	PVC jacket / circular to circular connector Extension of motor cables (power and sensors).
18	FCM Interconnect Cable	FCC-1.2-30 (3m)	190-10414	Cable Material / Connectors Purpose	PP jacket / circular to circular connector Extension of fan cooling module cable.
19	LCO Adaptor Cable (for PLC)	LSE-1.1-50 (5m)	190-10417	Cable Material / Wires Connection In / Connection Out Main Purpose	PVC jacket / 12x 0.12 mm² and shielding Open wire / Circular metallic type General connection to PLC of LCO-2000 console (remote without LCO-i100)



Figure 9: LCO-2000 console with compatible motors and pump heads

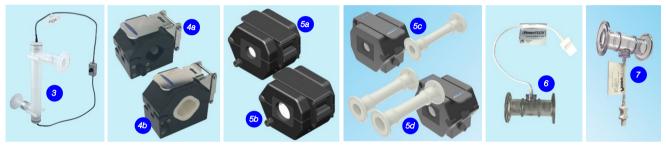


Figure 10: Sensors compatible with LCO-i100 user interface console (in context with LCO-2000 console)



Figure 11: Accessories (cables and others)

Levitronix® is the world-wide leader in magnetically levitated bearingless motor technology. Levitronix® was the first company to introduce bearingless motor technology to the Semiconductor, Medical and Life Science markets. The company is ISO 9001 certified. Production and quality control facilities are located in Switzerland. In addition, Levitronix® is committed to bring other highly innovative products like the LEVIFLOW® flowmeter series or the PuraLev® consoles to the market.



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