

PuraLev® Life Science Pump Series



PuraLev® 600MU (Multi-Use)

3.2 bar	(46 psi)
75 liters/min	(20 gallons/min)

No Bearings. No Seals. No Contamination!

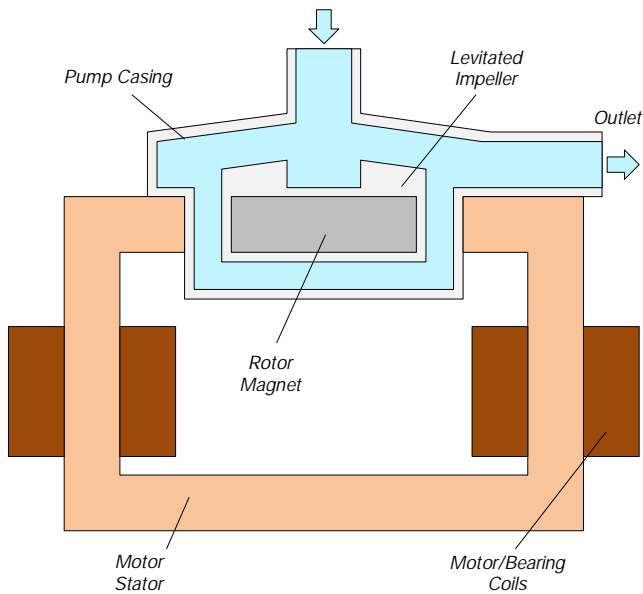


Figure 1: Schematic of the main elements of the MagLev centrifugal pump.

INTRODUCTION

Levitronix® has developed a revolutionary pump that has no bearings to wear out or seals to break. Based on the principles of magnetic levitation, the pump's impeller is suspended, contact-free, inside a sealed casing and is driven by the magnetic field of the motor (Figure 1). The impeller and casing are either both fabricated from biocompatible (FDA, USP-VI, BSE/TSE and Animal free) fluorocarbon resins or stainless steel and together they make up the multi-use pump head. Flow rate or pressure is precisely controlled by electronically regulating the rotor speed, which eliminates any pulsation. With the lack of mechanical bearings plus the self-contained pump head design, the risk of contamination is drastically reduced. The absence of narrow gaps between the impeller and pump casing, plus the low-shear pump design allows the gentle pumping of sensitive liquids. The pump casing is fabricated with Triclamp fittings and has an aseptic seal design for the pump housing.

SYSTEM BENEFITS

- Reduced risk of contamination due to the self-contained design with magnetic bearings
- Low shear-forces
- No particle generation
- No narrow gaps between the impeller and pump casing where bacteria could be entrapped
- Pump head is multiple times steam sterilizable (multi-use)
- Biocompatibility of wet materials (for plastic parts): FDA, USP-VI, Animal/BSE/TSE free
- Easy disassembling of pump casing for cleaning
- Aseptic pump housing design with Triclamp fittings and sealing technology
- Small size
- Dry running capability
- Proven technology in the medical (disposable blood pumps) and semiconductor (high-purity pumps) industries
- High flow capability with compact design
- Pulsation free

APPLICATIONS

- Pumping of shear-sensitive liquids and cells
- Bioprocessing
- Recirculation and transfer applications in bioreactors
- Perfusion of hollow-fiber reactors
- Sterile and aseptic flow circuits in the pharmaceutical and food industry

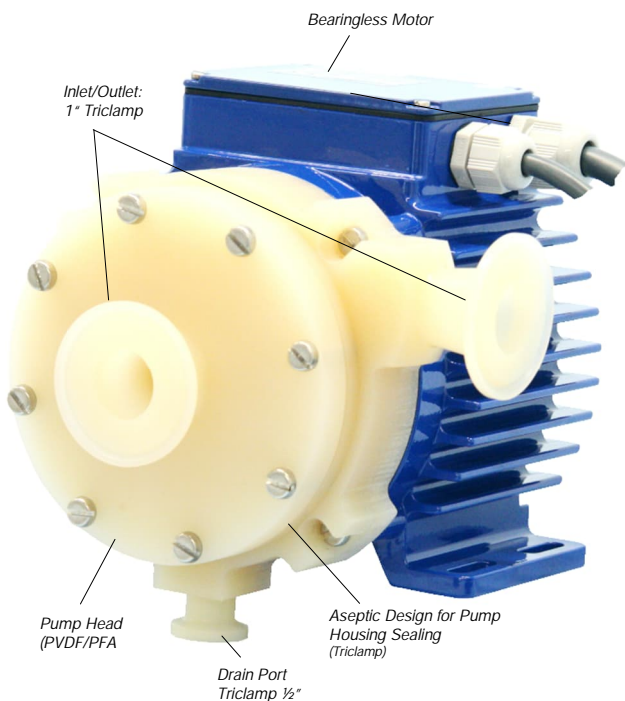


Figure 2: Bearingless motor and pump head LPP-600.7 (PVDF/PFA)

STAND-ALONE SYSTEM CONFIGURATION

The stand-alone configuration of the *PuraLev® 600MU* pump system consists of a controller with an integrated user panel allowing the operator to set the speed manually (see *Figure 5*). The speed is automatically stored in the internal EEPROM of the controller. As an option, the speed can also be set with an analog signal (see specification for *Position 3a* in *Table 2*).







EXTENDED SYSTEM CONFIGURATION

The extended version of the *PuraLev® 600MU* pump system (*Figure 6*) consists of a controller with an extended PLC interface. The PLC interface allows the speed to be set via an external signal, facilitating precise closed-loop flow or pressure control when either a flow or pressure sensor is integrated into the system (see specification of *Position 3b* in *Table 2*). A computer can be connected via a USB interface to allow communication with *Levitronix® Service Software*. Hence parameterization, firmware updates and failure analysis are possible.

ATEX / IECEx SYSTEM CONFIGURATION

An *ATEX / IECEx* certified motor together with the pump head allows installation of motor and pump head within an *ATEX Zone 2* area (see *Figure 7*). The *ATEX / IECEx* motor (*Pos. 2b* in *Table 2*) comes with special connectors and relevant extension cables (*Pos. 4a* and *4b* in *Table 3*). An *Ex* conform solution is needed for the motor cables to leave the *Ex* area. One option is an *ATEX* certified cable sealing system as listed in *Table 4* and shown in *Figure 11*.

- *ATEX / IECEx* certified for *Category 3G* and *3D (Zone 2 for Gas and Zone 22 for Dust)*
- *ATEX / IECEx* marking of motor with pump head:



 II 3G Ex ec h mc IIC T4 Gc


 II 3D Ex h tc IIIC T105°C Dc

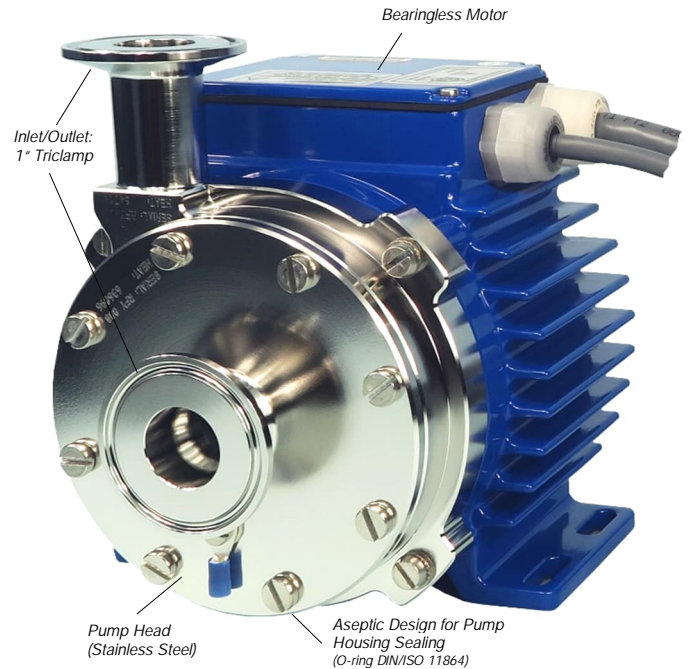


Figure 3: Bearingless motor and pump head LPP-600.27 (Stainless Steel)

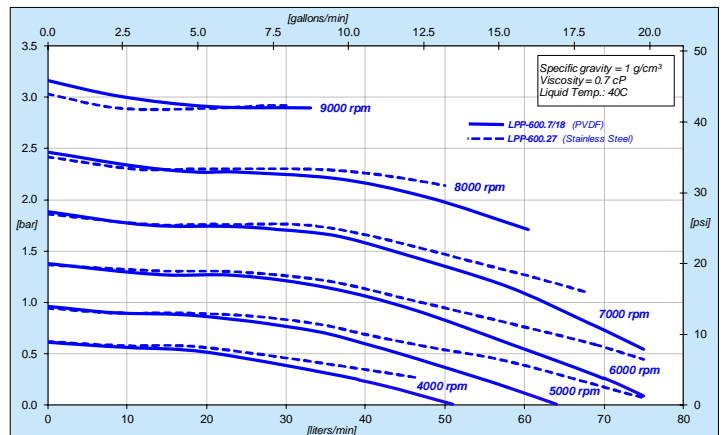


Figure 4: Pressure/flow curves (Typical curves measured)

SYSTEM CONFIGURATIONS

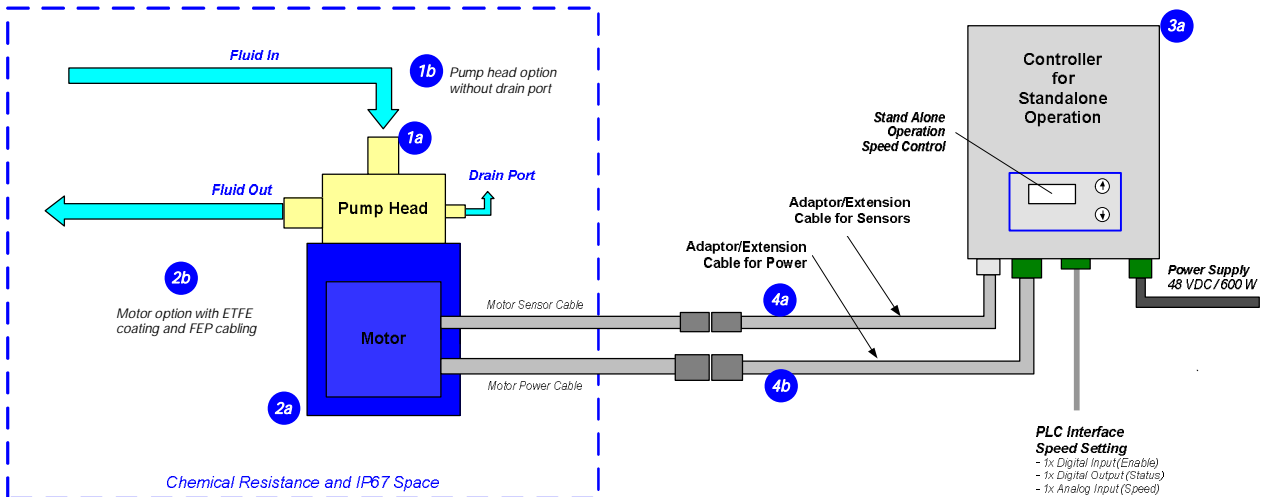


Figure 5: System configuration for standalone operation (Speed setting with integrated user panel)

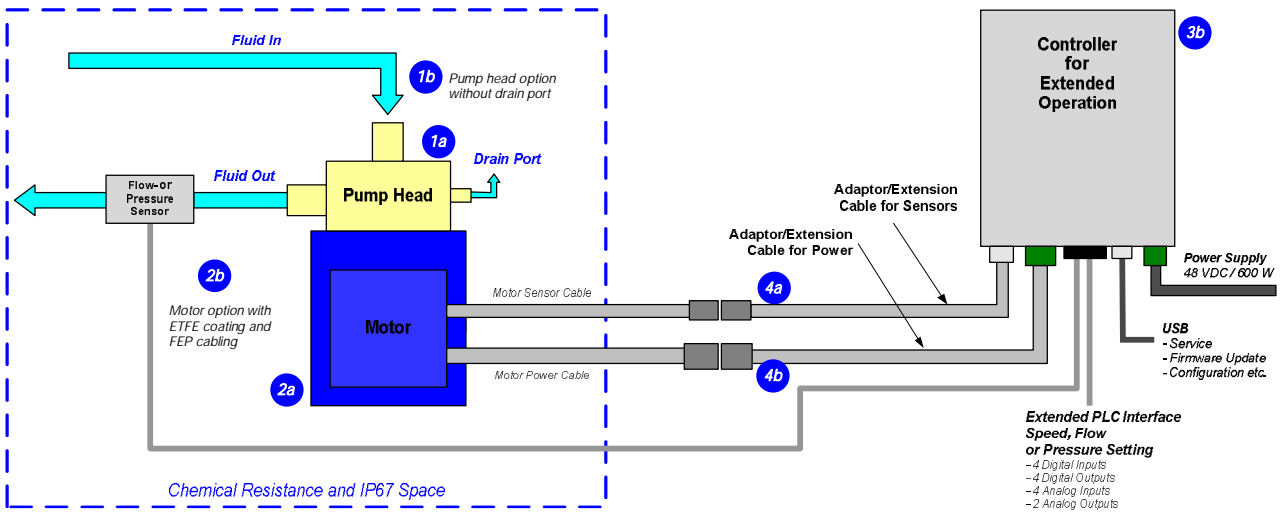


Figure 6: Extended operation (flow or pressure control) with extended controller

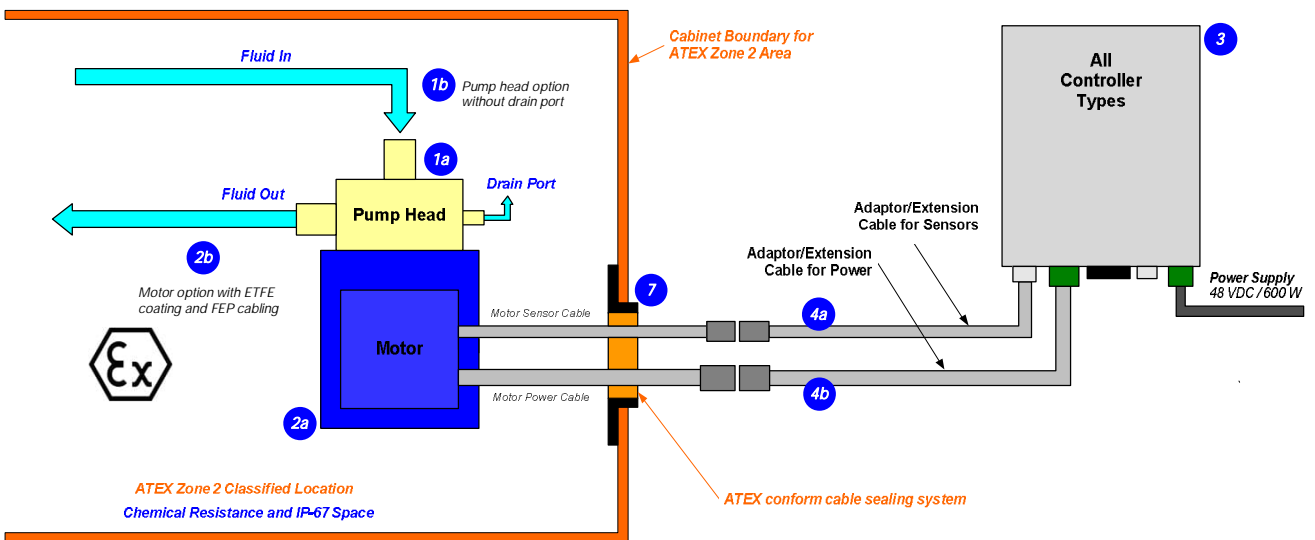


Figure 7: System Configuration for ATEX / IECEx applications

ORDER INFORMATION

System Name	Article #	Pump Head	Motor	Controller	Note
PuraLev® 600MU.1	100-90590	LPP-600.7 (PVDF) (with drain port)	LPM-600.5	LPC-600.1-02	Adaptor/Extension (0.5 - 10m) cables according to Table 3 have to be ordered as separate article with specified length.
PuraLev® 600MU.2	100-90591		LPM-600.5	LPC-600.2-02	
PuraLev® 600MU.4	100-90593		LPM-600.4	LPC-600.1-02	
PuraLev® 600MU.5	100-90594		LPM-600.4	LPC-600.2-02	
PuraLev® 600MU.7	100-90596	LPP-600.18 (PVDF) (without drain port)	LPM-600.5	LPC-600.1-02	ATEX Cable Sealing System can be ordered according to Table 4.
PuraLev® 600MU.8	100-90597		LPM-600.5	LPC-600.2-02	
PuraLev® 600MU.10	100-90599		LPM-600.4	LPC-600.1-02	
PuraLev® 600MU.11	100-90632		LPM-600.4	LPC-600.2-02	
PuraLev® 600MU.14	100-91325	LPP-600.27 (SS) (without drain port)	LPM-600.13	LPC-600.1-06	Certifications: CE, IECEx CB scheme, ETL (NRTL), ATEX and IECEx.
PuraLev® 600MU.15	100-91326		LPM-600.13	LPC-600.2-06	
PuraLev® 600MU.17	100-91328		LPM-600.12	LPC-600.1-06	
PuraLev® 600MU.18	100-91329		LPM-600.12	LPC-600.2-06	

Table 1: Standard system configurations with motor, controller and pump head

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
1a	Multi-Use Pump Heads (PVDF)	LPP-600.7 (with drain port)	100-90287	Impeller / Pump Housing Housing Sealing In-/Outlet Fittings Max. Flow / Max. Diff.-Pressure Max. Viscosity / Max. Liquid Temp. Wet Pump Volume/Surface Sterilization Methods	PFA / PVDF (FDA, USP Class VI, BSE/TSE/Animal free) Triclamp EPDM (FDA, USP Class VI, BSE/TSE/Animal free) Triclamp 1" for in/outlet, Triclamp ½" for drain part (Standard: BS-4825-3) 75 liters/min (20 gallons/min) / 3.2 bar (46 psi) 50 cP / 90 °C (194 °F) 113 ml / 363 cm ³ (without drain port) SIP (Steam in Place), CIP (Clean in Place), Autoclaving ¹
1b		LPP-600.18 (without drain port)	100-90548	Impeller / Pump Housing Housing Sealing In-/Outlet Fittings Max. Flow / Max. Diff.-Pressure Max. Viscosity / Max. Liquid Temp. Wet Pump Volume/Surface Sterilization Methods	Stainless Steel (EN 1.4435, AISI 316L) Triclamp O-ring (DIN/ISO 11864) EPDM (FDA, USP Class VI, BSE/TSE/Animal free) Triclamp 1" for in/outlet (Standard: ASME) 75 liters/min (20 gallons/min) / 3.0 bar (43.5 psi) 30 cP / 90 °C (194 °F) 115 ml / 374 cm ³ SIP (Steam in Place), CIP (Clean in Place)
1c	Multi-Use Pump Heads (Stainless Steel)	LPP-600.27 (without drain port)	100-91319	Impeller / Pump Housing Housing Sealing In-/Outlet Fittings Max. Flow / Max. Diff.-Pressure Max. Viscosity / Max. Liquid Temp. Wet Pump Volume/Surface Sterilization Methods	Stainless Steel (EN 1.4435, AISI 316L) Triclamp O-ring (DIN/ISO 11864) EPDM (FDA, USP Class VI, BSE/TSE/Animal free) Triclamp 1" for in/outlet (Standard: ASME) 75 liters/min (20 gallons/min) / 3.0 bar (43.5 psi) 30 cP / 90 °C (194 °F) 115 ml / 374 cm ³ SIP (Steam in Place), CIP (Clean in Place)
2a	Motor (ATEX / IECEx)	LPM-600.5	100-10039	Housing	Epoxy (anti-corrosive) coated Aluminum, waterproofed (IP67)
2b		LPM-600.13 ²	100-10150	Cable / Connectors ATEX / IECEx Marking	2x 3m cables with PVC jacket / 2x circular (M23, IP-67) CE UK II 3G Ex ec h mc IIC T4 Gc, CE UK II 3D Ex h tc IIC T105°C Dc
2c	Motor (ATEX / IECEx)	LPM-600.4	100-10038	Housing	ETFE (chemical resistant) coated Aluminum, waterproofed (IP67)
2d		LPM-600.12 ²	100-10149	Cable / Connectors	2x 3m cables with FEP jacket / 2x circular (M23, IP-67)
3a	Standalone Controller (User Panel)	LPC-600.1-02	100-30033	Voltage / Power Housing Rating	48V DC / 600 W IP20
		LPC-600.1-06 ²	100-30086	Interfaces	Panel to set speed (automatic storage on internal EEPROM) PLC with 1x analog input ("Speed") 4 - 20 mA 1x digital input ("Enable") 0 - 24 V (optocoupler) 1x digital output ("Status") 0 - 24 V (relais)
3b	Extended Controller (PLC and USB)	LPC-600.2-02	100-30034	Standard Firmware	For LPC-600.1-02: D6.25 For LPC-600.1-06: D7.25
		LPC-600.2-06 ²	100-30087	Interfaces	PLC with - up to 4 digital inputs 0 - 24V (optocoupler) - up to 4 digital outputs 0 - 24 V (relais) - up to 2 analog inputs 4 - 20mA - up to 2 analog outputs 0 - 10 V - up to 2 analog outputs 0 - 5 V
				Standard Firmware	USB interface (for service and system monitoring) For LPC-600.2-02: D6.48 For LPC-600.2-06: D7.48

Table 2: Specification of standard components

Note 1: Autoclaving tool ART-600.1 necessary. Levitronix® to be contacted for more information. Note 2: LPP-600.27 pump head operating with these motor and controller combinations only.

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
4a	Extension Adaptor Cable for Sensors	MCAS-600.2-05 (0.5m)	190-10226	Jacket Material Connectors	PVC Circular Wallmountable, Metallic (IP-67) to D-SUB
		MCAS-600.2-30 (3m)	190-10238		
		MCAS-600.2-50 (5m)	190-10127		
		MCAS-600.2-70 (7m)	190-10105		
		MCAS-600.2-100 (10m)	190-10239		
4b	Extension Adaptor Cable for Power	MCAP-600.2-05 (0.5m)	190-10227	Jacket Material Connectors	PVC Circular Wallmountable, Metallic (IP-67) to COMBICON
		MCAP-600.2-30 (3m)	190-10240		
		MCAP-600.2-50 (5m)	190-10126		
		MCAP-600.2-70 (7m)	190-10106		
		MCAP-600.2-100 (10m)	190-10241		

Table 3: Specification of adaptor/extension cables

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
5a	Air Cooling Module	ACM-600.2	190-10140	Material / Connection Port Air Pressure	PP (+ 40% Talkum) / NPT 1/4" -1 - 3 bar (14 - 43 psi)
5b	Air Cooling Module	ACM-600.3	190-10410	Material / Connection Port Air Pressure	PP EL-S (black, conductive additive for ATEX applications) / NPT 1/4" -1 - 3 bar (14 - 43 psi)
6a	Fan Cooling Module	FCM-600.1	190-10401	Housing / Cable Spec. Supply Spec. / IP Rating	PP (+ 20% Talkum) white / PP jacket, 3m, circular sealed M12 connector (PP). 24 VDC, 3.4 W / IP-65 (fan is IP68 rated).
6b	Fan Cool. Module Cable	FCC-1.1-50 (5 m) FCC-1.1-100 (10 m)	190-10407 190-10408	Specification	PP cable jacket with circular M12 connector (PP) to open wires
7 (A-F)	ATEX Cable Sealing System	ACS-A.1 (Roxtec)	100-90292	Sleeve (A) and Gasket (B) Frame (C) 2x Cable Module (D)	Stainless Steel and EPDM Roxylon (EPDM rubber) Roxylon (EPDM rubber) Note: Lubricant (E) and measurement plates (F) are included.
8	AC/DC Power Supply	TSP 600-148-M (M = Modified Levitronix design from Traco)	100-40013 (Traco ID Number: T1068-01D)	Voltage / Power Output Voltage Input Certification or Standards	48 VDC / 600 W 85 - 265 VAC (automatic detection) CB, UL, CSA, Semi F47
9	Autoclaving Reinforcing Tool	ART-600.1	190-10281	Purpose Material / Mounting Screws	For stabilization of pump housing of pump heads during autoclaving Anodized Aluminum / 4 pcs M6 x 25mm (Stainless steel)

Table 4: Specification of accessories

COMPONENTS



Figure 10: Pump system with standard components



Figure 11: Accessories

Levitronix® is the world-wide leader in magnetically levitated bearingless motor technology. Levitronix® was the first company to introduce bearingless motor technology to the Semiconductor, Medical and Life Science markets. The company is ISO 9001 certified. Production and quality control facilities are located in Switzerland. In addition, Levitronix® is committed to bring other highly innovative products like the LEVIFLOW® flowmeter series to the market.



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